

Work Order ID 133790

133790

Page 1

Wednesday, June 17, 2015 2:53:07 PM

Item ID: D3886-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lug
Start Date: 6/17/2015 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 6/17/2015 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: ML5 Date: JUN 17 2015 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3886	B								

100 0.00 ***100*** 20 0 **DAS 40 9-89**
Bandsaw Memo 0.00
Jeaspa Bandsaw BAND SAW
Cut blanks: 2.50" x 0.500" x 2.250" long 15/07/30

110 0.00 ***110*** 20 0 **15/08/18**
HAAS 1 Memo 0.00
HAAS CNC vertical machine #1 HAAS CNC VERTICAL MACHINING #1
Machine as per Folio FA812 and Dwg D3886
Identify as D3886-1
Dwg Rev B Folio Rev AA

120 0.00 ***120*** 20 0 **15/08/18**
QC Memo 0.00
Quality Control QC2- Inspect parts off machine FAI/FAIB

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Wednesday, June 17, 2015 2:53:07 PM

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Page 2

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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							
130						20	φ		DAS 40
QC	Memo	0.00							9-89
Quality Control									15/08/19
140	Identify as per dwg & Stock Location: <u>WA002</u>	0.00							
140									DAS 26 9-89
Packaging	Memo	0.00				(20)	JA		AUG 20 2015
Packaging	LOCATION: WA002								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00				MLJ			AUG 19 2015
Quality Control									

20150819 SH

Picklist Print

Wednesday, June 17, 2015 2:53:11 PM

Page 1

Work Order ID: 133790

133790

Parent Item: D3886-1

D3886-1

Parent Item Name: Lug

Start Date: 6/17/2015

Required Date: 6/17/2015

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X2.500		Purchased	No			100	f	7.0000	0.187	4			DAS
M304B0 500X2 500									**			<u>15/67/30</u>	40
304 BAR .500 x 2.50													

Location

Loc Qty

Loc Code

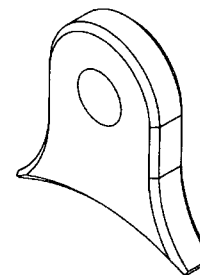
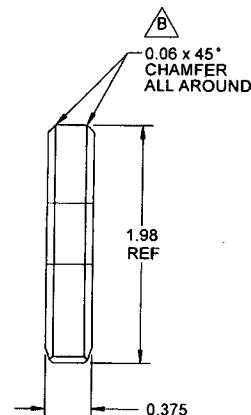
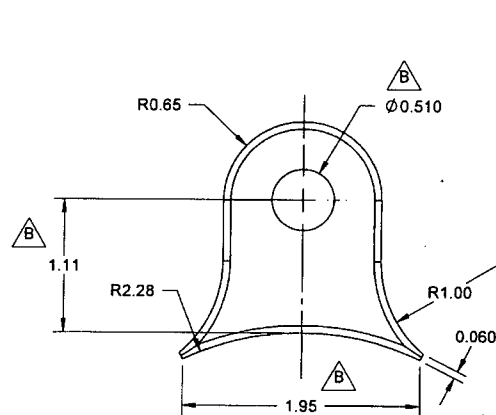
MAT009

7

P m132037

7

4.0



D3886-1 LUG B

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR (REF. DART SPEC. M304B0.750X2.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.23 lbs

RELEASED
09/17/15

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MFG. APPR.	<i>[Signature]</i>	D3886	SHEET 2 OF 4
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8 7 6 5 4 3 2 1

D

C

B

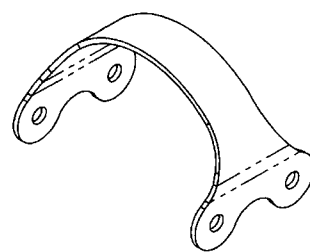
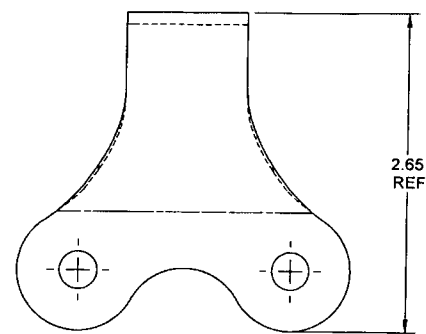
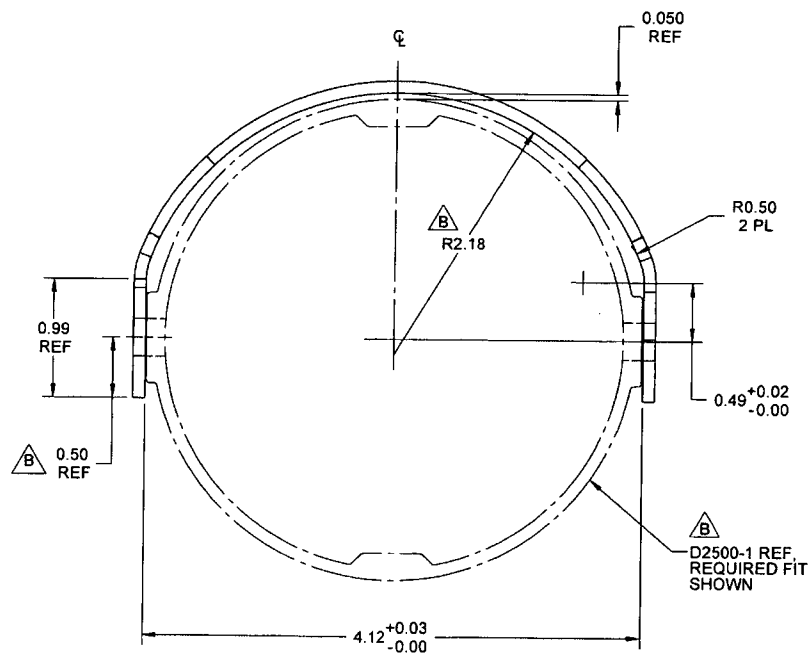
A

D

C

B

A



D3886-3 BRACKET B
(MAKE FROM D3886-3F)

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27/07/13

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